



High-Performance Fabric Doors

Door Solutions Design Guide

Create a uniform look around the building, all from a single source

HÖRMANN

High-Performance Fabric Doors

A history of success is tough competition

Whether it's a renovation or new construction, we make it easy to accommodate demanding interior and exterior door openings with high-performance fabric doors – all from one experienced manufacturer. Our history of success doesn't stop with our fabric models. Built on a 20-year legacy started by TNR Industrial Doors, turn to our HD Series rubber doors as solutions for the harshest and most demanding door openings.

Speed-Commander™ Series Application - Specific Interior Solution

Since diverse conditions require individual door solutions, based on proven German designs, we've engineered industry-specific models for the food industry, cold storage, clean rooms, retail and even conveyor systems and machine protection.

Thanks to fast-operating speeds, operational efficiency and environmental control is possible between work areas with varying conditions. If cramped quarters are the concern, the Speed-Commander™ Series standard low-profile guide tracks and compact motor fit right in.



Speed-Master® Series Tough Interior and Exterior Solution

The legendary Speed-Master® Series has been installed in demanding industrial applications for over 40 years. Experience operational simplicity and minimal maintenance expenditures with a dependable high performance door constructed with few moving components and wear parts. This workhorse is still a successful solution for locations where reliability is a must.



Equipment Features

- = Standard
- = Optional
- = Unavailable

Door Model	SC 1400 SEL ¹⁹	SC 1400 SEL ¹⁹ Clean-Master 20 Pa	
Suitable Application	interior	interior	
Maximum Size Range	14'0" w x 16'0" h	10'0" w x 10'0" h	
Operating Speeds			
Maximum Opening Speed (in/s)	80	80	
Approximate Closing Speed (in/s)	30	30	
Minimum Required Headroom	17-1/4" (without hood)	17-1/4" (without hood)	
Panel			
Windlocks	—	—	
Aluminum Profile	●	●	
Welded with Spring Steel Profile	○	○	
Resistance to Wind Load - Closed Position In-plant only	Consult Factory	Consult Factory	
Breakaway	Crash Detection	Crash Detection	
Material	58 oz. / yd ²	58 oz. / yd ²	
Thermal Insulation U-value - Imperial value (Metric value)	Imperial units = BTU/(hr x ft ² x °F) Metric units = W/(m ² x K)	4.14 (0.73)	4.14 (0.73)
Colors	Yellow, Orange, Red, Blue, Gray, White	Yellow, Orange, Red, Blue, Gray, White	
Vision	●	●	
Construction			
Hood - Galvanized Steel	○	○	
Hood - Stainless Steel	○	○	
Guide Tracks	Standard: Galvanized Optional: Stainless Steel 6" w x 3-1/4" projection	Standard: Galvanized Optional: Stainless Steel 6" w x 3-1/4" projection	
Protection Device	Light Curtain	Light Curtain	
Operation			
Drive	Direct Drive - Springless	Direct Drive - Springless	
Electrical Requirements	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	
Control Box	Standard: Smart Start™ NXT NEMA 4X UL 3-ph Smart Start™ NXT NEMA 4X UL 1-ph available Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	Standard: Smart Start™ NXT NEMA 4X UL 3-ph Smart Start™ NXT NEMA 4X UL 1-ph available Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	
Emergency Opening			
Hand Crank	●	●	
Chain Hoist	○	○	
UPS Emergency Battery Pack (1-ph non-UL)	○	○	

SC 1400 SEL ¹⁹ Cool-Master	SC 1400 SEL ¹⁹ Food-Master	SC 1500 MP Machine Protection	SC 1500 SEL Compact	CHILLFAST Freezer Door
interior	interior	interior	interior	interior
14'0" w x 16'0" h	14'0" w x 16'0" h	13'0" w x 16'0" h	Rubber Edge: 13'0" w x 16'0" h Aluminum Edge: 16'0" w x 16'0" h	13'0" w x 24h* *For heights over 20 ft, consult factory
80	80	80	60	95
30	30	30	30	30
17-1/4" (without hood)	17-1/4" (without hood)	17-1/4" (without hood)	15-3/4" (with hood)	36"
—	—	—	—	●
●	●	●	—	—
○	○ (90 oz. panel does not have spring steel)	○	●	—
Consult Factory	Consult Factory	Consult Factory	Consult Factory	55 MPH
Crash Detection	Crash Detection	—	—	● Wireless Soft Edge
1/8" thick (3mm)	Standard: 58 oz. / yd ² white Optional: 90 oz. / yd ² FDA white	58 oz. / yd ²	58 oz. / yd ²	1/2" thick 22 oz. / yd ² reinforced vinyl with dual reflective foil layers, sealed air bubble core insulation. Resistant to -22° F
Consult Factory	Consult Factory	4.14 (0.73)	4.14 (0.73)	0.218 (0.04)
Gray	White	Yellow, Orange, Red, Blue, Gray, White	Yellow, Orange, Red, Blue, Gray, White	Blue
●	●	●	●	—
○	○	○	Powder Coated Steel	● Aluminum w/ painted white finish
○	○	○	Powder Coated Steel	● Aluminum w/ painted white finish
Standard: Galvanized Optional: Stainless Steel 6"w x 3-1/4" projection	Standard: Galvanized Optional: Stainless Steel 6"w x 3-1/4" projection	Standard: Galvanized Optional: Stainless Steel 6"w x 3-1/4" projection	Clear Anodized Aluminum 4-7/8"w x 4-3/8" projection	Heated modular extruded with gray anodized aluminum finish. UHMW-PE wear strips. 5-1/2"w x 4-1/4" projection
Light Curtain	Light Curtain	○	Light Curtain	In-guide photo eyes with wireless reversing edge
Direct Drive - Springless	Direct Drive - Springless	Direct Drive - Springless	Direct Drive - Springless	Direct Drive - Springless
3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V
Standard: Smart Start™ NXT NEMA 4X UL 3-ph	Standard: Smart Start™ NXT NEMA 4X UL 3-ph	Standard: Smart Start™ NXT NEMA 4X UL 3-ph	Standard: Smart Start™ NXT NEMA 4X UL 3-ph	Smart Start™ NXT NEMA 4X UL 3-ph
Smart Start™ NXT NEMA 4X UL 1-ph available	Smart Start™ NXT NEMA 4X UL 1-ph available	Smart Start™ NXT NEMA 4X UL 1-ph available	Smart Start™ NXT NEMA 4X UL 1-ph available	
Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	
●	●	●	—	—
○	○	○	—	●
○	○	○	○	—

SM 1600 L ¹⁹ Eco	SM 1600 L ¹⁹	SM 1600 XL ¹⁹	SM 2600 L	SM 4600 L
interior exterior	interior exterior	interior exterior	interior exterior	interior exterior
12'0" w x 12'0" h	14'0" w x 16'0" h or 16'0" w x 13'0" h	20'0" w x 20'0" h	24'0" w x 24'0" h or max of 400 ft ²	33'0" w x 30'0" h or max of 690 ft ²
$\frac{60}{30}$	$\frac{60}{30}$	$\frac{48}{30}$	$\frac{36}{30}$	$\frac{24}{24}$
19-5/8" (without hood)	19-5/8" (without hood)	19-5/8" (without hood)	30-1/2" (without hood)	32" (without hood)
○	○	○	○	●
●	●	●	●	●
—	—	—	—	—
Consult Factory	Consult Factory	Consult Factory	Consult Factory	Consult Factory
●	●	●	●	●
58 oz. / yd ²	90 oz. / yd ²	58 oz. / yd ²	90 oz. / yd ²	90 oz. / yd ²
4.14 (0.73)	2.66 (0.47)	4.14 (0.73)	2.66 (0.47)	2.66 (0.47)
Yellow, Orange, Red, Blue, Gray, White	Orange, Blue, Gray, Black	Yellow, Orange, Red, Blue, Gray, White	Orange, Blue, Gray, Black	Orange, Blue, Gray, Black
●	●	●	●	●
○	○	○	○	○
○	○	○	○	○
Standard: Galvanized Steel Optional: Stainless Steel 7-3/8" w x 4-3/8" projection	Standard: Galvanized Steel Optional: Stainless Steel 7-3/8" w x 4-3/8" projection	Standard: Galvanized Steel Optional: Stainless Steel 7-3/8" w x 4-3/8" projection	Galvanized Steel 10" w x 7" projection	Galvanized Steel 10" w x 7" projection
Light Curtain	Light Curtain	Light Curtain	Light Curtain	Light Curtain
Direct Drive - Springless	Direct Drive - Springless	Direct Drive - Springless	Direct Drive - Springless	Direct Drive - Springless
1-ph 230 V	3-ph 208 V to 408 V (575 V with transformer) Optional: 1-ph 230 V	3-ph 480 V (208-230, 575 V with transformer) Consult Factory: 1-ph 230 V	3-ph 480 V (208-230, 575 V with transformer)	3-ph 480 V (208-230, 575 V with transformer)
NEMA 3 Smart Start™ NXT (1-ph non-UL, 230 V only)	Standard: Smart Start™ NXT NEMA 4X UL 3-ph Smart Start™ NXT NEMA 4X UL 1-ph available up to 10 x 10 Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	Smart Start™ NXT NEMA 4X UL 3-ph Smart Start™ NXT HFCB NEMA 3 Non-UL 1-ph Consult Factory	Smart Start™ NXT NEMA 4X UL 3-ph	Smart Start™ NXT NEMA 4X UL 3-ph
—	—	—	—	—
●	●	●	●	●
○	○	—	—	—

HÖRMANN NORTH AMERICA



Sparta, TN - North American Headquarters / Sectional Doors

SIX PRODUCTION PLANTS, ONE FAMILY

As one of the world's leading manufacturers of door systems, we're committed to providing the best quality, value, and selection. Whether residential, commercial or industrial, we have the solutions you're looking for. Each Hörmann product gives you the perfect array of benefits and options to satisfy your customers.



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Montgomery, IL



Oro-Medonte, ON Canada



Burgettstown, PA



Imperial, PA

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