

# Product Data Sheet



## Luma Classic 7400

1½" Residential Glazed Aluminum Sectional Door



Luma Classic 7400 is 1½" thick and made with an all-aluminum construction. Precisely designed section joints with compressible gaskets reduce air infiltration and create a weather tight seal.

- Tongue and groove section joint
- Bracket mount
- 12" radius track (requires 12" of headroom)
- 15" Radius optional (requires 15" of headroom)
- 16 gauge hinges
- Nylon rollers
- Satin Etch Glass
- Clear Anodized Aluminum
- Standard bottom weather seal
- 10 year sections warranty (excludes glazing & aluminum sheet/panels)
- 1 year hardware warranty
- 1 year torsion spring warranty

Door Specification	Description
Standard Door Size	Width: 8', 9', 10', 12', 15', 16' Height: 7', 7'3", 7'6", 8', 8'10", 9'1", 9'10", 10'3", 10'6", 10'9", 11'9", 11'10", 12'1", 13'11"
Material Thickness / Door Type	Aluminum 1 ½" Aluminum Sectional
Door Design	Full-view aluminum
Texture	N/A
Colors	Standard: Clear Anodized Aluminum Optional: Bronze or Black Anodized Aluminum
Galaxy Paint	N/A
Insulation	*Only non-insulated glass and rails/frames offered
Thermal Resistance (R-value)	Dependent on glass
Heat Transfer Coefficient (U-factor)	Dependent on glass
Air Infiltration Value (cfm/ft²)	N/A
Door Sections Only (DSO) Option	N/A
Springing	Torsion
Track Options	Standard: 12" radius bracket mount All track options available for upgrade
Builder's Grade	N/A
Window Options	Full-view aluminum
Glass Options	Standard: Clear Tempered Optional: Satin Etch, White or Black Lamine
Windload	N/A
Hardware	16 gauge hinges, 11 ball bearing rollers
Strutting	Refer to strut schedule
Manufacturer Warranty	10 year warranty on sections (excludes glazing & aluminum sheet/panels), 1 year hardware, 1 year springs